

## **Table Margarine**

## Recipe Suggestion Palsgaard® 3235



**Product:** 80%Table Margarine - low salt content

Recipe:

	%
Palsgaard <sup>®</sup> 3235	0.35
Interesterfied fat	5.00
Palm Oil	35.00
Liquid oil	39.65
Skim milk powder	0.50
Salt	0.20
Water	19.30
Flavour )	as
Colour )	desired
	100.00

## Procedure:

- Melt the oil/fat blend and adjust its temperature to approx. 45°C
- Dissolve Palsgaard® 3235 in 5 parts of oil/fat at approx. 65°C.
- Transfer the emulsifier/oil solution into the oil/fat mix.
- Dissolve the skim milk powder in 10 parts of water and transfer into the water phase.
- Pasteurize the water phase.
- Adjust the pH-value of the water phase to approx. 5.5 by means of lactic or citric acid.
- Emulsification temperature: approx. 45°C.